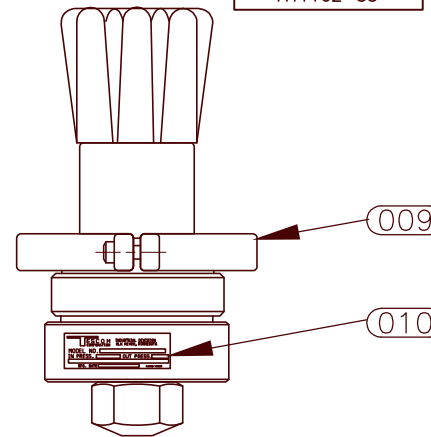
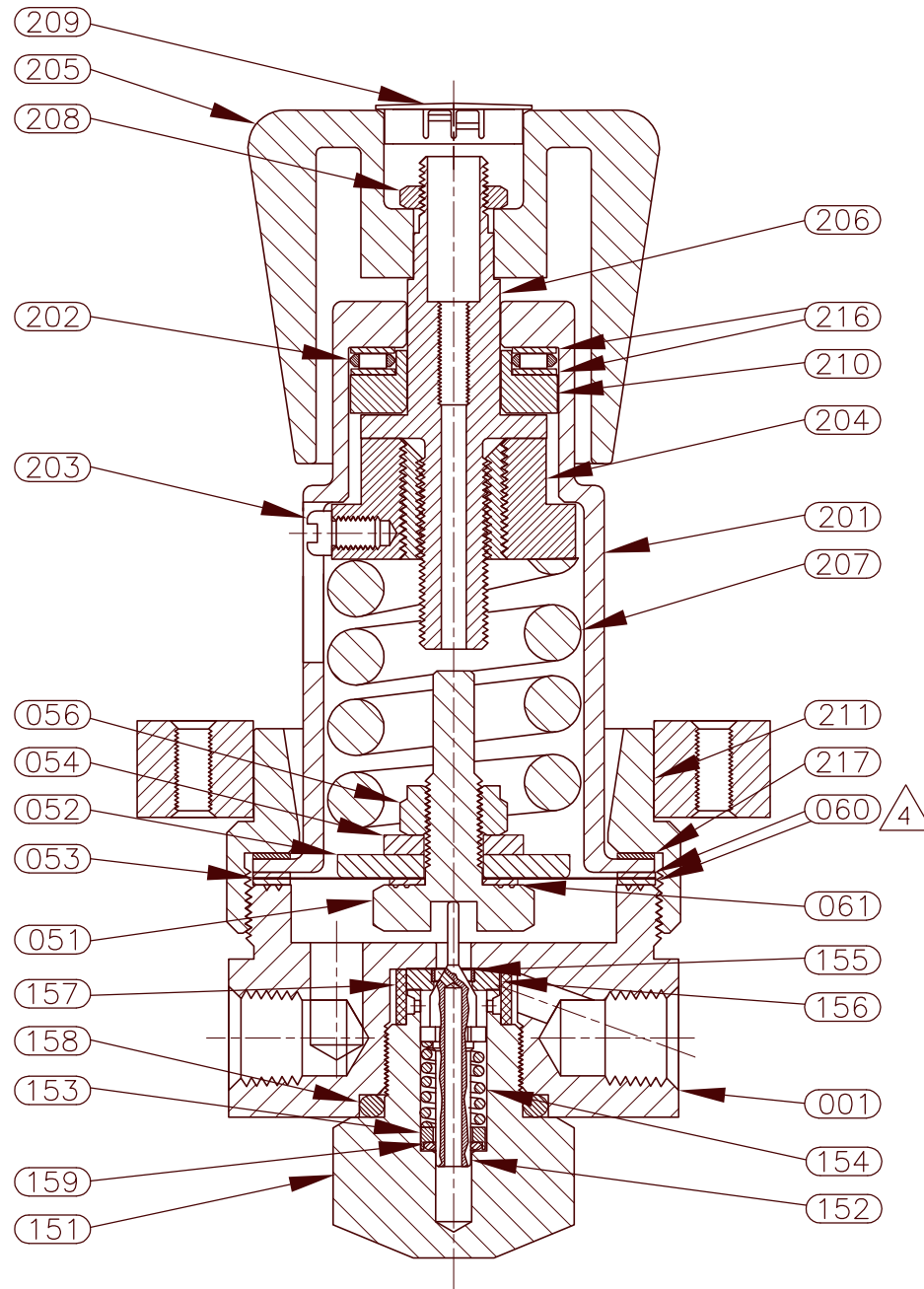


A41162-33



NOTE:

1. APPLY P/N 9575 LUBRICANT ON THE FOLLOWING PLACES BEFORE ASSEMBLE.
(A) ON ALL O-RINGS
(B) THREADED PORTIONS OF ITEMS 151, 051, 206, & 211
(C) MOVING PORTIONS OF ITEMS 202
(D) LUBE ITEM 217
2. TORQUE VALUES:
ITEM 151, 40-50 FT-LBS.
ITEM 056, 95-100 IN-LBS.
ITEM 211, 70-75 FT-LBS. (RETORQUE AFTER SITTING A MINIMUM OF 16 HOURS.)
ITEM 203, 20-25 IN-LBS.
ITEM 208, 75 IN-LBS.
3. REFER TO SPECIFICATION 6000 FOR TEST INFORMATION.

△ ONE EACH SIDE OF DIAPHRAGM.

A41162-33; HAND OPERATED
.207 ORIFICE
BALANCED STEM
NON-VENTING
WITH SST DIAPHRAGM

				TESCOM CORPORATION INDUSTRIAL CONTROLS DIVISION ELK RIVER, MN USA		MATERIAL: χ	
				INFORMATION CONTAINED ON THIS DOCUMENT IS THE PROPERTY OF TESCOM CORPORATION. NO RIGHTS ARE CONVEYED NOR IS PERMISSION TO DISCLOSE TO OTHERS GIVEN. UNLESS OTHERWISE SPECIFIED: .0 $\pm$.020 ANGLES: $\pm 1^\circ$.00 $\pm$.010 .000 $\pm$.005 SURFACE ROUGHNESS: 100/ CORNER & FILLET RADI: .005-.020 THREADS: CLASS 2 REMOVE ALL BURRS REV. DATE ECO NO. BY: APPR MFG. SPEC. 60301		FINISH: χ	
K	4-12-07	5175-07	SKO	DP	DRAWN BY: JLS 7-17-95		
J	1-20-04	1950-03	JLS	DP	CHECKED BY: JH 7-18-95		
H	7-10-03	1446-03	JKK	MKS	APPROVED BY: JH 7-18-95		
G	10-26-01	1286-01	JLS	MS	NAME		
F	7-12-01	1063-01	SKO	MKS	ASSEMBLY INFORMATION		
E	2-16-01	708-01	SKO	MKS	SCALE: 2:1 SIZE C NUMBER A41162-33		
D	7-6-95	644-95	JLS	JH	CODE NO. 13669 SHT. 1 OF 1		
REV. DATE ECO NO. BY: APPR							
REVISIONS							
REFERENCE DRAWING(S)							