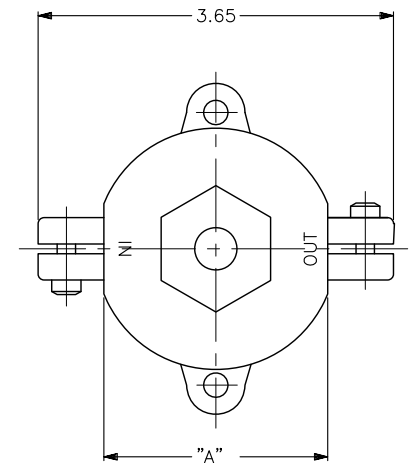
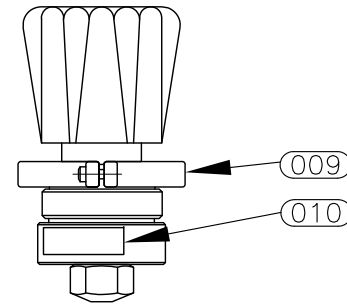
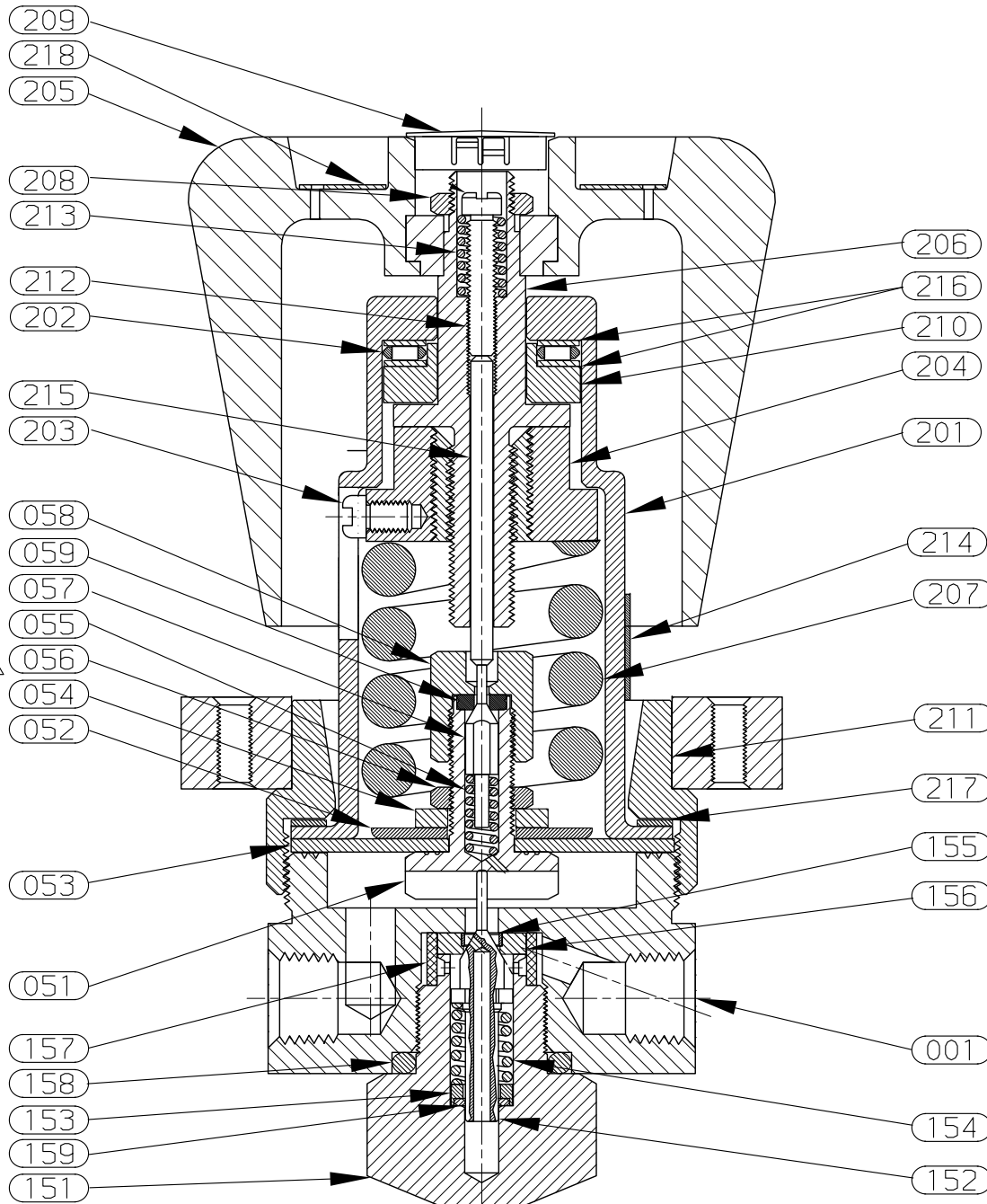






NOTE:

- ITEM 005 SHALL BE INSTALLED WITH CHAMFER TOWARDS VALVE.
 - APPLY P/N 9575 LUBRICANT ON THE FOLLOWING PLACES BEFORE ASSEMBLE.
 - ON ALL O-RINGS
 - THREADED PORTIONS OF ITEMS 151, 206, 203 & 211
 - MOVING PORTIONS OF ITEMS 202
 - TORQUE VALUES:
 - ITEM 056, 45-50 IN-LBS.
 - ITEM 058, 60-75 IN-LBS.
 - ITEM 203, 20-25 IN-LBS.
 - ITEM 211, 50-55 FT-LBS.
 - ITEM 151, 50-55 FT-LBS.
 - LABEL ITEM 214 SHALL BE ATTACHED TO BONNET.
LABEL SHALL BE READ WHEN HANDKNOB IS IN DOWN POSITION.
 - REFER TO SPECIFICATION 6000 FOR TEST INFORMATION.
- △ PLACE A DROP OF LOCKTITE 242 ON THE THREADS OF DIAPHRAGM NUT. (ITEM 056)

TESCOM CORPORATION INDUSTRIAL CONTROLS DIVISION ELK RIVER, MN USA				MATERIAL: χ	
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UNLESS OTHERWISE SPECIFIED: .01 ± .020 ANGLES: ±1° .00 ± .010 .000 ± .005 SURFACE ROUGHNESS: 100/ CORNER & FILLET RADI: .005-.020 THREADS: CLASS 2 REMOVE ALL BURRS				DRAWN BY: RAG 8-14-00 CHECKED BY: DP 9-7-00 APPROVED BY: DP 9-7-00	
REVISIONS REFERENCE DRAWING(S)				NAME: ASSEMBLY, INFO. SCALE: 1:1 SIZE: C NUMBER: 26-16XX-XX-392 CODE NO. 13669 SHT. 2 OF 2	