



NOTE :

1. APPLY A THIN UNIFORM COATING OF LUBRICANT (P/N 43756) TO THE FOLLOWING:

FIND NO. 107 CONICAL SURFACE AND FLATFACE OF SEAL RING
 FIND NO. 001 EXTERNAL THREADS OF BODY
 FIND NO. 102 INDENTATION OF SPRING BUTTON
 FIND NO. 155 THREADED PORTION OF ADJUSTING SCREW
 FIND NO. 157 BORE IN WHICH BACK-UP PLATE (FIND NO 103) FITS,
 CONICAL SURFACE, AND INTERNAL THREADS
 FIND NO. 161 O-RING SURFACE

2. TORQUE REQUIREMENTS:

FIND NO. 109 - - - - - 350 IN-LBS. (MIN. 3 TIMES)
 FIND NO. 157 - - - - - 140-200 FT.-LBS. (MIN. 3 TIMES)
 FIND NO. 101 - - - - - 140-160 IN.-LBS.
 FIND NO. 159 - - - - - 20-25 FT.-LBS.

3. VALVE SEAT (FIND NO. 201) SHALL BE INSTALLED WITH CHAMFER TOWARDS VALVE (FIND NO. 108).

4. TURN HANDKNOB (FIND NO. 005) ON TO BUSHING (FIND NO. 162) UNTIL IT CONTACTS SHOULDER OF (FIND NO. 162). TURN NUT (FIND NO. 101) ON TO (FIND NO. 162) UNTIL TIGHT.

5. WHEN ASSEMBLY INCLUDES HIGH PURITY FITTINGS (NOT SHOWN) USE PROTECTIVE CAPS DURING HANDLING AND TRANSPORT. DO NOT NICK OR SCRATCH SEALING SURFACE OF FITTINGS.

6. PRESS ADJUSTING SCREW ASSEMBLY INTO CAP FIRMLY SO THAT GROOVE FOR RETAINING RING APPEARS ON TOP OF CAP. USING EXTERNAL RETAINING RING TOOL INSTALL RETAINING RING. SEND CAP ASSEMBLY WITH BONNET.

A7568-14: 250 PSI OUTLET DESIGN WITH HIGH PRESSURE INLET

				MATERIAL:	
L	7-27-07	6115-07	JDS	JD	X
K	4-25-06	1092-06	JML	JRR	
J	6-1-04	1100-04	DRM	LRR	
H	2-11-04	1036-04	PML	JD	
G	6-4-01	1212-01	BBM	CMM	
F	2-8-00	1021-00	SLS	LRR	
E	1-14-00	1013-00	SLS	LRR	
D	10-23-97	1320-97	CAG	DL	
C	10-9-96	1562-96	CAG	MCL	
REV.	DATE	ECO NO.	BY	APPR	
REVISIONS					
REFERENCE DRAWING(S)					
DRAWING MADE IN THIRD ANGLE PROJECTION (DO NOT SCALE DRAWING)					
SCALE: - - -		SIZE	NUMBER		
C			A7568-14		
CODE NO. 13669		SHT.	1 OF 1		
ASSEMBLY INFORMATION					